Product Overview

groov EPIC® Processors

GRV-EPIC-PR1 Controller, HMI and gateway with Ignition 7, 2 GB RAM,

6 GB user space

GRV-EPIC-PR2 Controller, HMI and gateway with Ignition 8, 3.75 GB

RAM, 22 GB user space

groov EPIC Chassis

Processor and power supply only mounting chassis GRV-EPIC-CHS0 GRV-EPIC-CHS4 4-module analog/digital/serial mounting chassis GRV-EPIC-CHS8 8-module analog/digital/serial mounting chassis GRV-EPIC-CHS16 16-module analog/digital/serial mounting chassis

groov EPIC Power Supplies

GRV-EPIC-PSAC Power supply, 110-240 VAC GRV-EPIC-PSDC Power converter, 24-48 VDC

GRV-EPIC-PSPT Pass-through power adapter, 10-15 VDC

Note: groov Manage, groov View, PAC Control Runtime, and Node-RED are included with the GRV-EPIC-PR1. CODESYS Runtime, Ignition Edge, and Secure Shell are pre-installed, but require a license (order part number shown below):

GROOV-LIC-CRE groov EPIC activation key for CODESYS Runtime GROOV-LIC-EDGE groov EPIC activation key for Ignition Edge groov EPIC activation key for Secure Shell access GROOV-LIC-SHELL

aroov Discrete Input Modules

GRV-IAC-24 AC input, 24 ch, 85-140 VAC

GRV-IACS-24 AC input, 24 ch, 85-140 VAC, on/off state only GRV-IACI-12 AC input, 12 ch, 85-140 VAC, ch-to-ch isolation GRV-IACIS-12 AC input, 12 ch, 85-140 VAC, ch-to-ch isolation, on/off state only

GRV-IACHV-24 AC input, 24 ch, 180-280 VAC

AC input, 24 ch, 180-280 VAC, on/off state only GRV-IACHVS-24 GRV-IACIHV-12 AC input, 12 ch, 180-280 VAC, ch-to-ch isolation GRV-IACIHVS-12 AC input, 12 ch, 180-280 VAC, ch-to-ch isolation,

on/off state only

GRV-IDC-24 DC input, 24 ch, 15-30 VDC

GRV-IDCS-24 DC input, 24 ch, 15-30 VDC, on/off state only GRV-IDCI-12 DC input, 12 ch, 10-30 VDC, ch-to-ch isolation GRV-IDCIS-12 DC input, 12 ch, 10-30 VDC, ch-to-ch isolation, on/off state only

GRV-IDCIFQ-12 DC input, 12 ch, 2.5-30 VDC, ch-to-ch isolation GRV-IDCSW-12 DC input, 12 channels, switch status

GRV-IACDCTTL-24 AC/DC input, polarity insensitive, 24 channels,

2-16 V AC/DC

GRV-IACDCTTLS-24 AC/DC input, polarity insensitive,

24 channels, 2-16 V AC/DC, on/off state only

groov Discrete Output Modules

GRV-OAC-12 AC output, 12 ch, 12-250 VAC GRV-OACS-12 AC output, 12 ch, 12-250 VAC, on/off state only GRV-OACI-12 AC output, 12 ch, 12-250 VAC, ch-to-ch isolation GRV-OACIS-12 AC output, 12 ch, 12-250 VAC, ch-to-ch isolation,

GRV-ODCI-12 DC output, 12 ch. 5-60 VDC, ch-to-ch isolation GRV-ODCIS-12 DC output, 12 ch, 5-60 VDC, ch-to-ch isolation,

on/off only

DC output, 24 ch, 5-60 VDC, sourcing GRV-ODCSRC-24 GRV-OMRIS-8 AC/DC output, 8 ch, mechanical relay, 0-250 VAC/

5-30 VDC, 5 A



groov Analog Input Modules

GRV-IICTD-12 Analog input, 12 ch, temperature. ICTD GRV-IMA-24 Analog input, 24 ch, configurable input ranges

chassis-powered loop

GRV-IRTD-8 GRV-ITMI-8 Analog input, 8 ch, thermocouple or mV, ch-to-ch isolation GRV-ITM-12

GRV-ITR-12 Analog input, 12 ch, temperature/thermistor or resistor GRV-IV-24 Analog voltage input, 24 ch, 8 configurable input ranges

GRV-IVI-12 Analog voltage input, 12 ch, configurable input ranges from

±1.25 to ±160 VDC, ch-to-ch isolation

GRV-IVIRMS-10 Analog RMS voltage input, 10 channels, 0-300 VAC/VDC,

channel-to-channel isolation

groov Analog Output Modules

GRV-OVMAILP-8 Analog output, 8 ch, voltage or current, ch-to-ch isolation,

GRV-0VMALC-8

GRV-CSERI-4 Serial communication, 4 ch, RS-232 or RS-485,



GRV-IMAI-8

of 4-20 mA, 0-20 mA, -20 mA to +20 mA

Analog input, 8 ch, ch-to-ch isolation, 0-20 mA, field or

Analog input, temperature (RTD) or resistor, 8 channels

Analog input, thermocouple or mV, 12 channels

from ±Like1.25 VDC to ±160 VDC

field or chassis-powered loop

Analog output, 8 ch, voltage or current, chassis-powered loop

groov Serial Modules

GRV-CCANI-2 Serial communication, 2 ch, CAN, ch-to-ch isolation ch-to-ch isolation

groov Accessories

GRV-TEX-26F6 26-wire cable for groov I/O modules. Straight-through; no common terminals. Flying leads

groov RIO

A family of intelligent, independent I/O units that can work as remote I/O units through PAC Control strategies, Node-RED flows, CODESYS applications, and custom control

GRV-R7-MM1001-10 Remote I/O; 8 multi-signal, multifunction channels; 2 form C

electromechanical relay output channels

GRV-R7-MM2001-10 Remote I/O; 8 multi-signal, multifunction channels; 2 form C electromechanical relay output channels, Ignition Edge 8

7-2021



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Edge Programmable Industrial Controller

This is

groov EPIC processor

Real-time, open-source Linux® OS

Industrial quad-core ARM® processor

Configuration, troubleshooting, and HMI on touchscreen or remotely through web browser

Dual, independent Gigabit Ethernet network interfaces for designing secure systems

Dual USB ports for serial communications, touchscreen monitors, or Wi-Fi adapters

HDMI output for optional external monitor

Wide -20 to 70 °C operating temperature range



Real-time I/O sensing and control

- Place *groov* EPIC anywhere. UL Hazardous Locations approved and ATEX compliant.
- Use the control programming language you prefer, either flowcharting or IEC 61131.
- Connect directly to field devices, Modbus/TCP devices, and *groov* RIO edge I/O modules (OT2).
- View your HMI locally, on PCs, and on mobile devices (OT1, IT1, OT2, IT2, IT4).

Multi-vendor network and software integration

- Secure legacy PLCs and acquire their data without disturbing existing systems (OT1).
- Remotely access legacy PLCs with VPN and temporary, on-demand conduits. (R1)
- Securely share data with SCADA systems (IT4) and MQTT applications (IT5).
- Get data from field devices, legacy PLCs, and Modbus/TCP devices using groov RIO edge I/O (OT3/IT3).

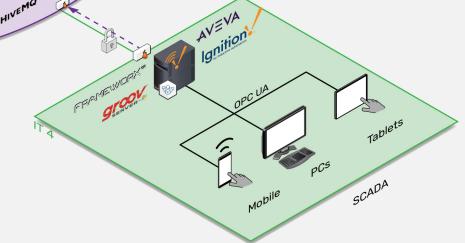


What is EPIC?

Edge – Collect, process, view, and exchange data where it's produced—at the edge of the network. Securely share data among databases, cloud services, Allen-Bradley® and Siemens® PLC systems, and other equipment, using tools like Ignition Edge® by Inductive Automation®, Node-RED™, and MQTT. Visualize data on the integral touchscreen, an external HDMI monitor, or from any web browser or mobile device.

Integrated wireway with hinged 2-position cover

Programmable – Options for control programming include flowcharting with PAC Control™ or IEC-61131-3 standard languages with CODESYS. Secure shell access lets you build your own custom-developed applications with Python, C/C++, and other languages and run them on an open, Linux-based automation system.



IIoT System Architecture

Acquire and process OT data at the source, from field devices and systems (OT1, OT2, OT3).

Communicate data where it's needed, to software, services, and devices on premises, in the cloud, and at remote locations (DC1). All data is encrypted using TLS.

Secure access to your EPICs and RIOs with user authentication, both local device accounts and centrally managed authentication (LDAP).

 Avoid complex and unsecure layers between data resources and destinations, reducing costs and saving time.

 Segment trusted and untrusted networks into zones using EPIC's and RIO's independent network interfaces and device firewalls (OT1 from IT1).

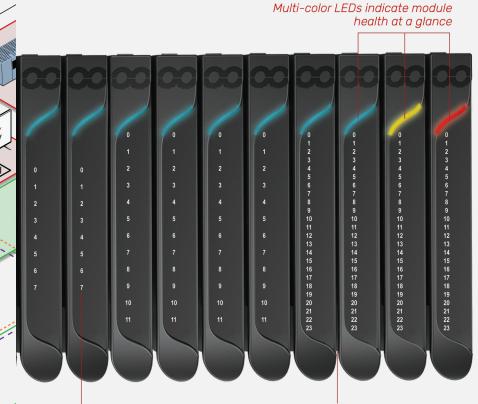
· Improve system efficiency and scalability with MQTT and Sparkplug B (DC1, IT5).

• Allow secure remote access to your OT systems with VPN.



The world's first

Edge Programmable Industrial Controller



Discrete channel indicators

Stainless-steel DIN-rail or panel-mounted chassis

groov I/O

4 to 24 channels per module

4, 8, or 16 position stainless-steel chassis

Hot-swappable I/O

Multi-featured analog output with voltage, current, and loop sourcing in one module

Analog inputs offer 20-bit resolution at 0.1% accuracy over span

DC outputs: load switching at 0.4 amps per channel @ 70°C

AC outputs: load switching at 0.5 amps per channel @ 70°C; blown-fuse detection

AC/DC outputs: mechanical relay at 5 amps per channel @ 70 °C

Channel-to-channel isolation available

UL Hazardous Locations approved and ATEX compliant

Guaranteed-for-life I/O





DMZ or Cloud Zone

Remote Zone





VPN Tunnel Conduits/Port Redirects





Industrial - From plant floors to remote sites, the edge demands industrially hardened equipment-like a wide operating temperature range, solid-state drives, UL Hazardous Locations approval, and ATEX compliance.

Controller - Reliable real-time control—with flowchart, Ladder Diagram, Function Block Diagram, Structured Text, Sequential Function Charts, and custom programming options—plus guaranteed-for-life I/O provide the solid base for all other functions.

Learn more about groov EPIC. Speak to an application engineer at 800-321-0PTO, email us at systemseng@opto22.com, or visit us on the web at opto22.com.



OPTO 22 Your Edge in Automation.™



Groov MANAGE

groov Manage is the central command to your groov EPIC® system, helping you configure, troubleshoot, and commission your groov EPIC processor, I/O modules, and network interfaces. You can use this browser-based application locally on the EPIC processor's high-resolution color touchscreen, or on your computer, smartphone, or tablet.

PAC Control

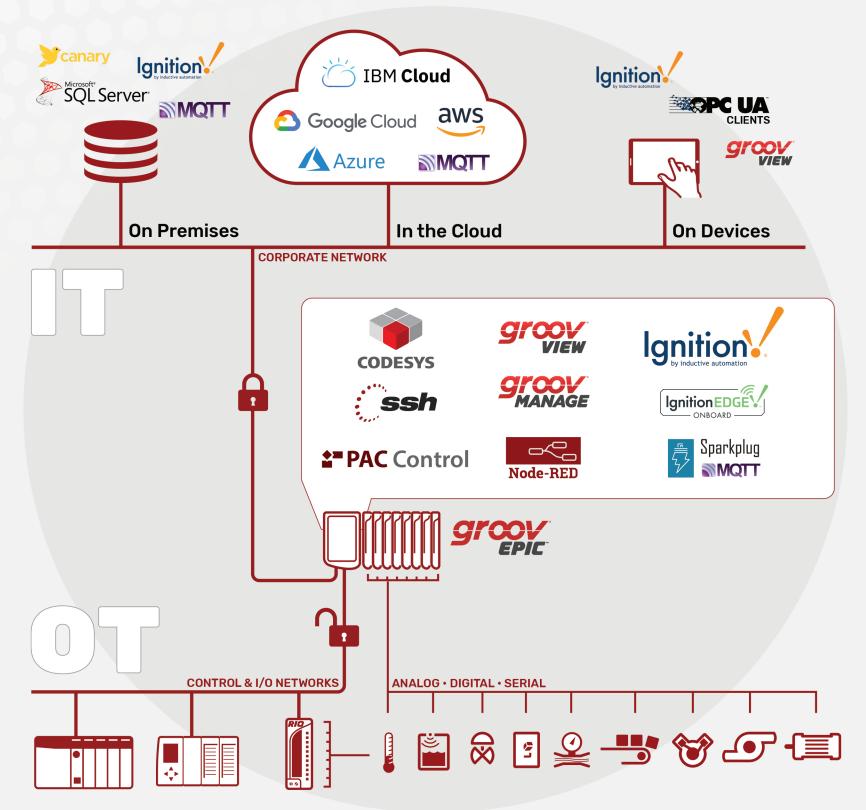
PAC Control, part of the PAC Project Software Suite, is an intuitive tool for programming industrial automation, process control, remote monitoring, data acquisition, and industrial internet of things (IIoT) applications. Flowchart-based with optional scripting, PAC Control lets you create and debug control programs and then download and run them on a *groov* EPIC processor.



Use CODESYS® Development System V3 to create IEC 61131-3 compliant control programs that run on a *groov* EPIC processor. You can choose among Function Block Diagram (FBD), Structured Text (ST), Sequential Function Charts (SFC), and Ladder Diagram (LD). And you can expand functionality even more using products from the CODESYS Store.



Build your own custom applications using languages you know like Python, C/C++, and others, and run them on an open, Linux®-based automation system with Secure Shell access.





Use *groov* View to build operator interfaces to monitor and manage your system from the EPIC processor, and from any device with a web browser. User authentication and data encryption keep systems secure. *groov* View has easy drag-drop-tag construction, no tag or user limits, and includes trends, events, and user notifications.





groov EPIC extends the Ignition® Platform to the edge of your network, eliminating the need for a Microsoft Windows computer. Run Ignition directly on the EPIC processor and gain access to data on Allen-Bradley®, Siemens®, and Modbus®/TCP PLCs and devices with the built-in OPC UA server and drivers. Choose either Ignition Edge® or full Ignition, both products of Inductive Automation®. Utilize the full array of Ignition modules including MQTT, database support, reporting, MES connectivity, and more.



Improve communications efficiency and reduce reliance on IT networking resources with MQTT, a secure, lightweight transport protocol with a publish/subscribe architecture that decouples devices from applications. The Sparkplug payload definition for industrial applications also manages field device states for easier implementation.



Build simple data flows to wire together databases, cloud applications, and APIs using Node-RED. This open-source, multi-platform IIoT development tool gives you a large library of 600+ prebuilt nodes, so you can leverage existing software code and use it directly in your applications.

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